

# USA Trains GG1

## #835 G-Scale #1835 #1-Scale

Remove original couplers

Assemble dgb and lid only. Set onto coupler mounting, slide inward until the lip of the lid is against the dgd.  
Remove box.

Make sure the mark is on the centerline drill a pilot hole or use a punch and “ping” the mark enough to start the larger drill bit. Drill and tap the metal platform for a #4-40 screw. the hole should be between the mold marks.  
Assemble the coupler per instructions. Set it on the platform and secure with a 4-40 x 5/8” screw.  
Check couplers height, function, and clearance and make any necessary adjustments.

