

# TRAIN SET

INSTRUCTION MANUAL ART 28000-01

#### 0-4-0T FREIGHT STARTER SET

0-4-0 STEAM LOCOMOTIVE

CURVE TRACKS (12)

FLAT CAR (STAKE)

POWER PACK - 1.8 Amp

BOBBER CABOOSE

TRACK POWER LEAD

#### ART-28200 SERIES FREIGHT SET

0-4-0 STEAM LOCOMOTIVE

STRAIGHT TRACKS (2)

SLOPEBACK SOUND TENDER

CURVE TRACKS (12)

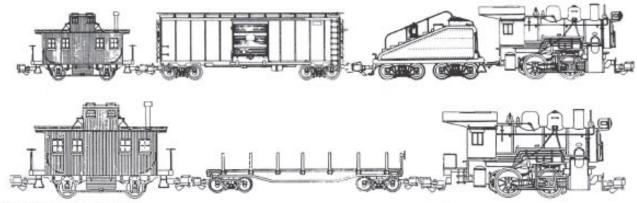
STEEL-TYPE BOXCAR

POWER PACK - 1.8 Amp

BOBBER CABOOSE

TRACK POWER LEAD

NOTE: SETS MAY HAVE 20' GONDOLA & BASIC TRAIN ENGINEER



Dear Model Railroader,

This train set is highly detailed #1 Gauge 1/29th scale, and is suitable for both indoor and outdoor operation. It has been designed and manufactured to our usual high specifications. Please read this manual thoroughly before operation.

Should you have any questions regarding operation, proper usage or maintenance required on this or any other Aristo-Craft product, please do not hesitate to contact us at the following address:

#### ARISTO-CRAFT TRAINS / Polk's Modelcraft Hobbies, Inc.

Aristo-Craft Trains

Phone: 973-351-9800 Fax: 973-351-9700

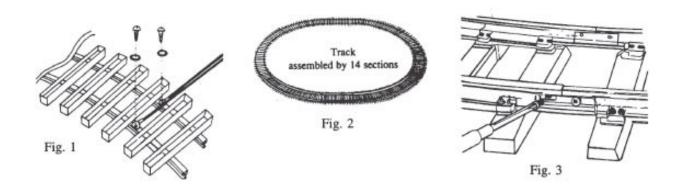
698 South 21st Street Irvington, NJ 07111

email: aristo@mindspring.com

Our customer service department phones are open from 10:00 AM to 5:00 PM Eastern time, Monday through Friday.

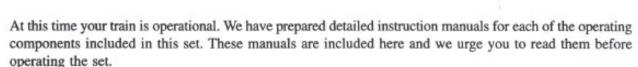
This set is extremely easy to set up and operate. After unpacking all of the components, follow these simple steps:

- All ARISTO-CRAFT curved and straight track sections have four (4) screws in the bottom which
  secure the rail to the ties. In order to convert an ordinary section of track into a "Terminal Track"
  which conducts electric power to the rails, merely remove both screws at one end, insert the screws
  through the eyes of the TRACK TO PACK CONNECTOR WIRE and reattach the screws
  (See Fig. 1).
- 2. Join all twelve (12) curved track sections together (Fig. 2) to form a circle. If desired, each may be permanently attached to the adjoining section by inserting the small locking screw through the slot in the rail joiner into the hole in the rail and tightened (Fig. 3). These screws are stored underneath, in the hollow of one of the ties and encased in paraffin. If you do not wish to permanently join the track at this time, do not use the locking screws, but secure the sections together by using the provided plastic Tie Wraps. These Tie Wraps are inserted through the slot in the last tie and tightened. Please note that



there is a notch on the bottom of this tie into which the Tie Wrap lies so that the track will lie flat (Fig.4).

- Connect the TRACK TO PACK CONNECTOR WIRE leads to the two (2) DC terminals at the back of the power pack by depressing the thumb tab at the bottom of the terminal and slipping the bare portion of the wire into the hole above the thumb tab. Insert one wire in each of the DC terminals. It does not matter which wire is connected to either terminal.
- Place the locomotive and cars on the track and couple them together.
   Each of the knuckle couplers may be opened by pressing up on the small tab under the coupler. To lock the couplers, simply push them together.
- 5. Finally plug the power pack into any standard 120 V wall outlet. A green light will come on indicating that you have power. Rotate the speed control (large knob) to start the train. If the train runs backward, merely move the directional switch on the right of the power pack to the opposite side and the direction of travel of the train will reverse.



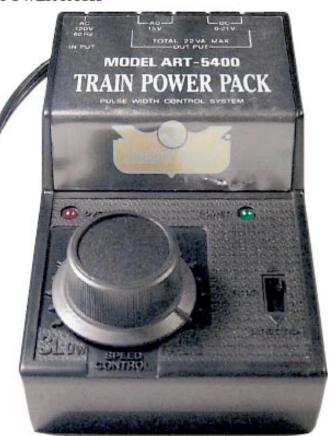
## CRE-55400/ART5400 MODEL TRAIN POWER PACK INSTRUCTION MANUAL

#### FEATURES:

# - CONSTANT VOLTAGE PULSE WIDTH SPEED CONTROL

Conventional train power packs control speed by varying the input voltage but this causes the lights to dim and lower the sound level when the train is operated at slow speed. Also, dirty track can interfere with the operation of the train at slow speed due to reduced voltage. Pulse Width Control (P.W.C.) allows double features by separating the control of the train from the voltage. A high DC voltage is constantly fed to the tracks, but the speed of the train is regulated by a signal message sent along the tracks to the motor. The higher, constant DC voltage means that the lighting, smoke and electronic sound features work much better, even when the train is at a full stop.

NOTE: PULSE WIDTH CONTROL (P.W.C.) IS NOT PULSE POWER. SEE THE INSTRUCTION MANUAL FOR YOUR SOUND SYSTEM REGARDING COMPATIBILITY ISSUES WHEN USED WITH P.W.C.



#### - AUTOMATIC ELECTRONIC MOMENTUM

This power pack provides a realistic momentum which starts and stops the trains without the use of AC voltage pulses that are harmful to DC motors. There is a momentary delay between the increase of the throttle and the movement of the train. There is also a delay in stopping as well.

#### - AUTOMATIC CIRCUIT PROTECTION

If there is a short circuit in the tracks or an overload in the power supply, the components of the CRE-55400/ ART-5400 are protected by a circuit breaker and the unit will not be damaged. IF there is a short circuit or overload, the overload indicator lamp will light.

#### - THREE POSITION DIRECTION SWITCH

This switch features forward (upward position), stop (middle position) and reverse (down position). The stop position stops the train, there may still be voltage applied to the rails powering lights and accessories.

#### -L.E.D. INDICATORS

L.E.D. lights indicate weather or not the power is on and if there is an overload. The power light indicates if the power supply is receiving power and is on regardless if the three position switch is set in the stop position.

#### INSTALLATION & OPERATION

#### WITH THE POWER PACK UNPLUGGED:

- Place the direction switch on "stop" and the speed control switch at "slow".

- Connect the track power leads to the two red terminals (DC) on the back of the power pack by depressing the thumb tab at the bottom of the terminal and slipping the bare portion of the wire into the hole above. Place one wire in each of the DC (red) terminals and connect the opposite ends of the wires to the track (see figure 1). It does not matter which wire is connected to either terminal

#### -CAUTION

Do not try to force the wire into the terminal and insert only the end of the bar portion. Do not put the insulated part of the wire into the terminal.

<u>NEVER</u> connect the track to the black (Accessory) terminals of the power pack as this will damage your equipment.

#### PLUG THE POWER PACK INTO A STANDARD 120V WALL OUTLET

 A green light will come on indicating that you have power

- Rotate the speed control to the right to start

the train.

 If the train runs backwards, simply move the direction switch to the opposite position and the train will change direction.

#### TROUBLE SHOOTING

 If the power light (green) does not light, check to see if the 120V outlet plug is properly connected.

 If the power light is on but the train does not move, check the connection between the tracks and the red terminals.

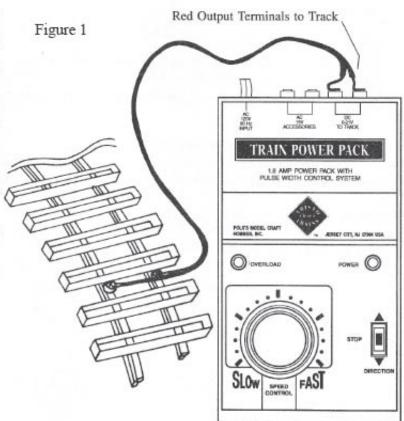
 If the overload light (red) is flickering, unplug the power supply and:

- Check all wire connections

 See if any metal object is on the track causing a short circuit.

- Check the train for possible short

 Check to see if any other power source is inadvertently connected.



#### CAUTION - ELECTRICALLY OPERATED PRODUCT

Not recommended for children under eight (8) years of age. As with all electric products precaution should be observed during the handling and use of this unit to prevent electric shock.

It is recommended that parents periodically examine the power pack, cords and wires for damage which could result in the risk of fire, electric shock or injury to a person. In the event of such conditions, the power pack should not be used until properly repaired.

#### SERVICING

Should your ARISTO-CRAFT TRAINS product require warranty service, please return it in the original box, if possible, protected by a proper shipping carton. Send the product fully insured and prepaid. ARISTO-CRAFT TRAINS will not be responsible for any loss or damage incurred during shipping. Be sure to include a brief, but thorough explanation of the problem, together with your name, street address (no Post Office box please), city state or province and country, if outside of the United States. Also include a daytime telephone number so that we may contact you if necessary. Your return address should be clearly marked on the outside of the shipping carton.

Payment for shipping and handling, in U.S. funds, is \$20.00 and should be included. Your check or money order should be made payable to: Polk's Modelcraft Hobbies, Inc. Do not send cash. If your item is not covered by warranty service, you will be contacted and a repair estimate given before any work commences. Warranty covers manufacturer defects, not normal wear and tear.

The shipping address to be used for returns is as follows:

Aristo-Craft Trains Repairs Department 698 South 21st St Irvington, NJ 07111

Phone: 973-351-9800 Fax: 973-351-9700

email: aristo@mindspring.com

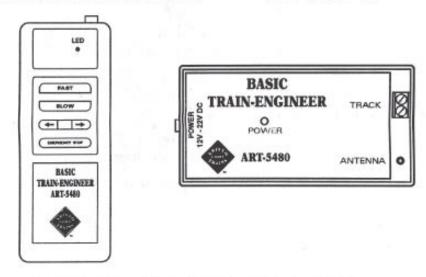
Written confirmation of receipt of returned items will be sent with estimated repair time by the ARISTO-CRAFT TRAINS Customer Service Department.

Call for proper shipping/handling if outside continental US

# BASIC TRAIN ENGINEER WALK-AROUND CONTROL SYSTEM

INSTRUCTION MANUAL

ART-5480 - 01



# ARISTO-CRAFT TRAINS

090198 NEW

## CRE-55480/ART-5480 BASIC TRAIN ENGINEER CONTROL SYSTEM

The Basic Train Engineer is a 2 piece set, consisting of the Transmitter (TX) and the Receiver (RX).

Specifications are as follows:

Transmitter (TX)

Frequency: 27MHz

Band Modulation: FM (Code Type)

Power Supply: 9 V Alkaline Battery (Internal)

Receiver (RX)

Frequency: 27 MHz

Type of Emission: FM (Code Type) Input Voltage: 12 V - 22 V DC Output Control Current: 2.5 AMP

Preparation of Transmitter 1) Use a Phillips-head screwdriver to remove the 2 recessed screws from the back cover. 2) Remove the back cover. 3) Install a 9V battery (Not included). 4) Remove the top left screw and attach the flexible antenna by inserting the screw through the wire loop at the end of the antenna. 5) Replace the back cover, allowing the antenna to protrude through the top.

Preparation of Receiver 1) Connect input wire to a DC power pack and turn the pack up to full. If the power light on the receiver does not light, change the direction switch on the power pack. 2) Connect the track to the receiver using the connector wire included (See the drawing). If you are using other than Aristo-Craft track, clip the round ends from the connector wire, strip the ends and attach the wire to the track terminals being used. 3) Uncoil and stretch out the antenna, being sure that it does not cross itself.

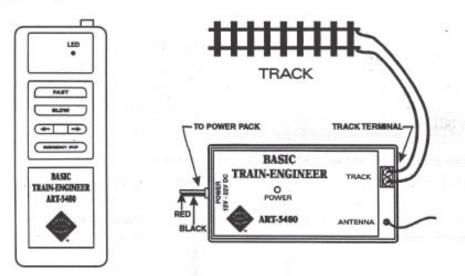
Operation This system has a "momentum function" built into the controls. This means that "jack-rabbit" starts and fast stops are eliminated. The trains will accelerate and slow down gradually, just like the real thing. If a fast stop is needed, press the "Emergency Stop" button on the transmitter and the momentum is overridden, causing a quick stop.

No programming is necessary to begin operation. Merely prepare the transmitter and receiver as above, press the "Fast" button and the train will begin to move.

**Transmitter Button Functions** Fast: Increases the train speed. Slow: Decreases the train speed. Left and Right Arrows: Changes the direction of the train. Emergency Stop: Stops the train quickly.

#### Caution

- 1) Do not operate more than 1 "G" scale locomotive. (2 AMPS max demand)
- 2) Do not apply AC power to the Train Engineer Receiver.
- 3) Do not connect any other power source to the track.

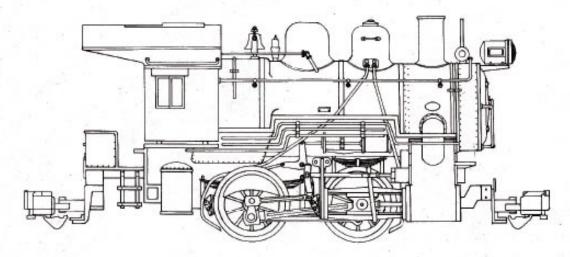


"This device complies with Part 15 of the FCC rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference and (2) This device must accept any interference received, including interference that may cause undesired operation."



# 0-4-0 STEAM LOCOMOTIVE

INSTRUCTION MANUAL ART 21200-01



# ARISTO-CRAFT TRAINS

092492 REV

## INTRODUCTION

Dear Model Railroader:

This locomotive is, without a doubt, one of the most highly detailed #1 Gauge (G/GARDEN) 1/29th Scale STEAM LOCOMOTIVES available. Suitable for both INDOOR and OUTDOOR operation, it accurately portrays a North American prototype Yard Switcher type Steam Locomotive, based upon our research and on documented Official Blueprints referenced to standard Association of American Railroads (AAR) recommended practice.

Should you have any questions about operation, proper usage, or maintenance required on this 0-4-0 Steam Locomotive or any other ARISTO-CRAFT TRAINS Model Railroad product, please contact us at the following address:

Aristo-Craft Trains Phone: 973-351-9800 698 South 21st St Fax: 973-351-9700

Irvington, NJ 07111 email: aristo@mindspring.com

Our telephone lines are open from 10:00AM to 5:00PM (EASTERN STANDARD TIME) Monday through Friday

The following instructions are intended to help you understand and operate properly all the features built into this Steam Locomotive.

Good Railroading!!!!

#### HISTORY

This ARISTO-CRAFT TRAINS model railroad locomotive is an accurate reproduction of the Steam (switching) Locomotives known as 'yard goats' or 'shifters' built and used by nearly all North American railroads until replaced by the "newer" diesel locomotives.

Our model is based upon the Pennsylvania Rail Road (PRR) Class A5 0-4-0 originally built in 1916 by PRR's Juniata Shops with 'slopeback' tenders (use ART 21900 series SOUND Tender) and the PRR Class A3 0-4-OT (Tank locomotive without tender) built from 1895 until 1915.

Both types of 0-4-0's were used in areas of sharp curvature industrial trackage to handle freight railcars and in many passenger-train terminals to switch US Mail, Express, Baggage, and Passenger railcars.

Steam switching Locomotives of this type are no longer in any regular use by North American railroads. However, PRR No. 94, an A5 0-4-0 has been restored for display at the Railroad Museum of Pennsylvania at Strasburg, PA USA.

#### FEATURES:

Operating SMOKE UNIT
Front/Rear Operating AAR Knuckle Couplers
Front Headlight
Firebox "Red Glow"
Interior Cab detail
Solid-state can Motor w/constant electrical pickup
Metal drive wheels and valve gear assembly
Solid BRASS Grab Railings
Removeable Coal Bunker
Optional Steam Sound (use ART 21900 series Tender)

versions of 0-4-0 with Art21900 Series Tender. Removable Coal Bunker not included.

#### WHEELS.

The steam locomotive drive wheels are designed for constant electrical power pickup through an electrical connection at each driver. Specially plated to insure good electrical conductivity, corrosion resistance, and extended wear, the wheels will give normal service during usage of the 0-4-0 Steam Locomotive.

However, over a period of time, these wheels may require cleaning. Dirty wheels will cause sporadic electrical pickup and possibly electrical flashover which may cause discoloring on affected surfaces of wheel and/or brass track.

A good indication of dirty wheels is flickering lights or non-functioning smoke unit. To clean properly, remove 0-4-0 locomotive from any electrical contact and turn upside down exposing drive wheels. Using ART-29601 SMOKE FLUID/TRACK CLEANER is recommended for application to wheel surface with clean/soft fabric(rag). DO NOT USE ABRASIVE because resulting metallic particles may enter electric motor/gearing and cause operational problems.

NOTE: 0-4-0 locomotive drive wheels DO NOT use rubber adhesion rings to increase traction but have sufficient weight incorporated into unit for proper "pulling power". 0-4-0 locomotive can handle from 6 to 8 freight railcars under normal operating conditions.

#### DRIVE TRAIN:

This 0-4-0 locomotive is equipped with a unique drive mechanism that allows greater tractive effort (pulling power) and smoother operation during usage. Each axle/pair of driving wheels is articulated and independent from the other axle in the gearbox. Each axle can move vertically/horizontally without affecting operation of the other axle. This allows for better electrical contact on switches and especially on uneven track.

Each gearbox has been lubricated at the factory with a high-tech

lubricant (ART-29602 CONDUCTIVE LUBRICANT) which, under normal operating conditions, should last indefinitely, thus eliminating the need for periodic gearbox maintenance. However, you MAY lubricate, if desired, using a high-temperature/non-water soluble paste, liquid lubricant, or ART-29602 CONDUCTIVE LUBRICANT but ONLY in proper amounts.

It is necessary to partially dis-assemble gearbox to allow access to gearing and shafts for lubrication. Turn locomotive upside down and remove 4 screws on gearbox coverplate. Grasp coverplate firmly and lift up to complete removal. Lubricate as required.

Although each gearbox is a complete unit, it may be disassembled and all parts contained therein are repairable or available as a replacement. NOTE: Allow only factory-authorized ARISTO-CRAFT TRAINS repair technician to perform ANY REPAIRS, otherwise WARRANTY MAY BE VOIDED.

#### LIGHTING:

The 0-4-0 Steam Locomotive is equipped with operating Front headlight.

To replace lightbulb, part ART-29502, use the following directions.

- 1. Turn off electrical power supply to 0-4-0 Locomotive.
- Remove smokebox front cover from smokebox/boiler by grasping cover at ridge opposite brass grabrailing and pulling away from smokebox/boiler.
- 3. Wire will be visible and allow access to bulb holder in headlight.

#### DIRECTIONAL LIGHTING:

The headlight of this 0-4-0 Locomotive will ONLY LIGHT when operating in forward direction.

#### SMOKE GENERATOR UNIT:

The 0-4-0 Steam Locomotive is equipped with an operating smoke generator unit located in smokestack, which produces smoke through the use of ART-29601 SMOKE FLUID. To operate properly, fill the smokestack smoke unit with ART-29601 SMOKE FLUID, about twenty-five (25) drops are sufficient. Fill smoke fluid tank in unit through smokestack opening, top center of smokestack. NOTE: To avoid spilling fluid on locomotive smokebox/boiler, the smoke generator unit can be removed before filling. Make sure switch - on underframe in front of first pair of driver wheels - is in "OFF" position when refilling fluid or removing smoke generator unit.

By exercising proper care during operation, the smoke generator unit will provide long service and enhance operation of your 0-4-0 Steam locomotive.

- NEVER OVERFILL stack/unit with smoke fluid, the unit holds twenty-five (25) drops of fluid. If spilled, wipe up excess promptly and dispose properly.
- To prevent smoke unit burnout, NEVER RUN SMOKE UNIT DRY. As soon as unit stops smoking, TURN OFF and refill unit.
- Locomotive is packaged WITHOUT ART-29601 SMOKE FLUID in smokestack generator unit. (ART-29601 SMOKE FLUID/TRACK CLEANER is available from your ARISTO-CRAFT TRAINS dealer or direct from Polk's Modelcraft Hobbies).
- All fluid in stack/unit must be heated by element to begin smoking. If unit is completely full, longer time must be allowed before smoke begins.
- For safety and proper operation, USE ONLY ART-29601 SMOKE FLUID to operate Smoke Generator unit. Using improper Smoke Fluid may damage unit and VOID WARRANTY.

- To remove smokestack generator unit grasp the 0-4-0 Locomotive firmly and then pull up on smokestack. Unit is 'press fit' and may seem snug when removed for first time.
- To replace smokestack generator unit, align the base of smokestack with smokebox/boiler and slide unit into plug connection. Smokebox/boiler is slotted to match smokestack.

#### CAUTION-CAUTION-CAUTION

The smokestack outer plastic column of this smoke generating unit and surrounding smokebox/boiler MAY BECOME HOT during operation and remain HOT for a reasonable time after unit is turned off. DO NOT TOUCH this unit until it has sufficiently cooled. DO NOT TURN LOCOMOTIVE upside down or side-ways because remaining smoke fluid may flow out. Smoke Fluid MAY ALSO BE HOT.

#### FIREBOX "RED GLOW":

Firebox "Red Glow" utilizes a light bulb (ART-29502) to illuminate a red panel in firebox door opening inside cab. Light bulb is designed for extended usage. Customer replacement may be required at a later date.

#### OPTIONAL STEAM SOUND:

This locomotive is NOT equipped with a factory installed STEAM SOUND UNIT. However, by using (separate purchase required) ART-21900 series tender, compatible with the 0-4-0 Steam Locomotive, syncronized sound can be added for operational enhancement. Full operating instructions for Sound Unit are included with ART-21900 series tender.

#### \*\* REMOVEABLE COAL BUNKER:

To enable operation of the 0-4-0 Steam locomotive with an ART-21900 series Tender with Sound, the Coal Bunker assembly is easily removeable from the 0-4-0 frame.

<sup>\*\*</sup>Removable Coal Bunker not included in newer 0-4-0's equipped with Art21900 Series Tender.

Turn the locomotive upside down, and remove the two (2) screws holding the Coal Bunker to the frame. When removing this Coal Bunker, the rear knuckle coupler assembly is also removed.

The new drawbar/connection assembly needed is included with the ART-21900 series Tender. Using the plastic deckplate is not required with the 0-4-0 Steam Locomotive.

#### \*\* COUPLERS:

Loop-style couplers are enclosed as a spare accessory. The operating AAR knuckle couplers (ART-29200) on all ARISTO-CRAFT TRAINS locomotives and passenger/freight railcars are designed based upon the AAR style knuckle coupler used on all major North American Rail-roads.

NOTE: However, these knuckle couplers MAY NOT operate automatically when attempting to couple ARISTO-CRAFT TRAINS products to knuckle couplers used by other model railroad manufacturers. Couplers may have to be joined by manually coupling the knuckle on each railcar/locomotive end in a closed position by lifting one end coupler and inserting the closed knuckle onto the ARISTO-CRAFT TRAINS knuckle coupler.

The AAR-type knuckle coupler works equally well from either end of the Locomotive and can be uncoupled automatically by using an LGB\* designed uncoupling device. The knuckle couplers may also be operated manually by pressing upward on the small tab below each coupler assembly. The knuckle coupler can be pushed away to either side if you wish the locomotive NOT to couple automatically when the opposing knuckle couplers come together. However, DO NOT attempt to operate in train without the knuckle couplers properly alligned and fully coupled to opposite railcar/locomotive. Otherwise, derailment on curves or switch tracks is possible.

Should you prefer to use the Loop-style coupler, this conversion can be made easily and quickly by unscrewing the single screw that holds the AAR knuckle coupler to the truck arm and attaching the Loop-style coupler using the same screw. Both style couplers are attached to truck arm at a swivel base. When operating, this enables coupler(s) to articulate when encountering sharp radius curves or switches. Couplers will center automatically while in motion. Manual centering is accomplished by exerting light pressure on knuckle/Loop at articulated joint and returning the knuckle/Loop to center.

\*LGB is a trademark of the E.P.Lehman Company, Germany.

#### SERVICE NOTES:

All parts contained in this 0-4-0 Steam Locomotive are available for replacement or repair by contacting ARISTO-CRAFT TRAINS.

Major components are available to allow the customer to have the option of replacement or repair by qualified factory technicians. If you have any questions, please refer to INTRODUCTION for method of contacting our ofice.

#### PULSE-WIDTH-CONTROL (P.W.C.):

All ARISTO-CRAFT TRAINS locomotives, tenders, operating railcars, and operating accessories, are designed to operate at proper capacity ONLY with ARISTO-CRAFT TRAINS Power Packs featuring "Pulse Width Control" (P.W.C.).

P.W.C. allows a continuous voltage to flow to the motor and accessories such as headlight, Firebox "Red Glow", and smoke unit during operation REGARDLESS of the speed OR direction of locomotive and/or railcars. In addition, the motor is supplied with a continuous voltage to allow smooth starting and stopping.

DO NOT CONFUSE PULSE WIDTH CONTROL with Pulse Power, a feature provided by other (not ARISTO-CRAFT TRAINS) power packs. It may seem that when operating with Pulse power, the features on ARISTO-CRAFT TRAINS products are operating

\*\*Some version of 0-4-0 included in Starter (Train) Sets have Hook & Loop couplers factory installed.

properly but in fact they ARE NOT. Sufficient voltage may not be available to activate the unit, and, overload or damage to the components may result.

If it is not possible to operate your #1 Gauge 1/29th Scale ARISTO-CRAFT TRAINS products with an ARISTO-CRAFT TRAINS P.W.C. - equipped power pack, do not worry. Our Electrical Engineers have developed ART-5401 CONTROL PACK ADAPTOR which can easily be attached to your present power pack (up to 5AMP Capacity) and allow PULSE WIDTH CONTROL to be applied to your Indoor/Outdoor Model Railroad. The ART-5401 is available from your local Hobby Shop or directly from Polk's.

#### ASSEMBLY INSTRUCTION:

The 0-4-0 Steam Locomotive comes Ready-to-Run. All 0-4-0 Steam Locomotives are fully-assembled at factory. (Plastic Generator is packaged separately to prevent damage during shipping, insert into holes in front of smokestack on boiler top.)

PARTS LISTING FOR ART-21200 series 0-4-0 STEAM LOCOMOTIVE, all railroad names -

PART#	DESCRIPTION	COST
21200-01	Instruction Manual	100
212xx-02	Boiler/Smokebox Body (except TD./Spl.	U 15.00
21200-03	Underframe without Gerrbox Astembly	25.00
212xx-04	Locomotive Can ( scept LTD./Spi Edition)	8.00
212xx-05	Headlight	5.00
21200-06	Plaste Bell and Branket	2.00
21209-07	Plastic Whatle	1.00
20:4-08	Plastic Generator (this is NOT operating Smoke Unit)	1.00
21/200-30	0-4-0 Gearbox with Wheels(4) and Motor, without Valve Gear Assembly	45.00
29200	AAR Knuckle Coupler (pair)	7.95

29306	0-4-0 Smokestack SMOKE GENERATOR UNIT	16.95
29502	Light Bulb (10) pieces) Headlight	7725
29601	Smoke Fluid 4oz.	3.
21200-09	Plastic Air Pump	.0
21200-10	Plastic Piping (short)	1.00
21200-11	Plastic Piping (long)	1.00
212xx-14	Smokebox Frontw/ Brass Grab Railing	5.00
212xx-15	Coal Bunker Sthour AR Knuckle Coupler	5.00
212xx-16	Plasta Steam Cylinder	2.00
212 0-21	Brass Brab Railing-cab roof	2.00
21200-22	Drace Grab Railing-rear	2.00
2120 23	Brass Grab Railing-smokebox front	2.00
21200-24	Brass (long) Grab Railing-boiler	2.00

Additional parts available, contact ARISTO-CRAFT TRAINS Customer Service.

xx - refers to last two digits of railroad name 0-4-0 when part is painted to match, i.e. ART-21201-14 would refer to Smokebox Front for Pennsylvania 0-4-0. When part is same for all 0-4-0 Locomotives, 00 would replace the xx used in parts listing.

NOTE: When ordering replacement parts or repair request, please refer to the proper ART 5-digit or 7-digit part number shown above.

\*\*\*Unpainted/black plastic PART(S) will be substituted if the Painted-to-match PART(S) ordered not available.\*\*\*

In addition to COST shown above, please enclose...
&3.50 shipping/handling\* if PART Order less than \$10.00 or
\$5.00 shipping/handling\* if PART Order \$10.00 and above,
\*This is for PART Order only, not WARRANTY Order.

#### \*EMMITED WARRANTY

Your new ARISTO-CRAFT TRAINS locomotive

is warranted for 180 days from DATE

Refer to Exploded Parts Diagram/Parts Price List for Parts information.

<sup>\*\*</sup>This product may be warranted for up to 5 years for manufacturer's defects

OF PURCHASE against defects in workmanship and/or materials. Proof of purchase may be required by ARISTO-CRAFT TRAINS.

This warranty is VOID and does not apply to any product and/or parts and components that may have been improperly installed by purchaser/owner, abused or damaged in any way through improper operation such as train derailment, modified, or repaired by unauthorized service centers and/or non-factory authorized technicians.

#### SERVICING:

Should your ARISTO-CRAFT TRAINS product require warranty service, be sure to take the following steps to assure proper servicing:

- Return product in ORIGINAL BOX, then pack this ORIGINAL BOX in proper shipping carton. If not possible to use original box, only pack product carefully in strong cardboard box, FULLY INSURED and PREPAID. ARISTO-CRAFT TRAINS will not be responsible for any damage or loss incurred during return for servicing.
- Include a brief but thorough explanation of the problem(s) and the service that may be required.
- 3. Be sure to include your name, address (no post office box, please), city, state (or province), country (if outside USA), and postal zipcode along with a daytime telephone number, including Area Code, so that you may be contacted if it becomes necessary. All identification should be both INSIDE package and on OUTSIDE shipping carton/box.

- with check (written on your USA Bank Account)/Money Order payable in US Dollars (\$) to: Polk's Hobbies. Please DO NOT SEND CASH. If your returned item is out of warranty, you will be contacted with amount of repair cost before repairs are started. \*\*\*C.O.D. shipping charges are additional cost.\*\*\*

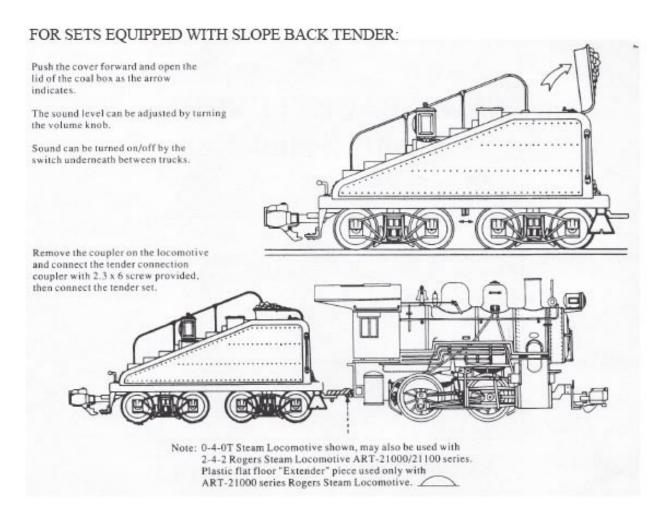
#### 5. Ship your item(s) to:

Aristo-Craft Trains Phone: 973-351-9800 698 South 21st St Fax: 973-351-9700

Irvington, NJ 07111 email: aristo@mindspring.com

 Immediate written confirmation of receipt of returned item(s) will be sent along with estimated repair time/cost by ARISTO-CRAFT TRAINS Service/Repair Department.

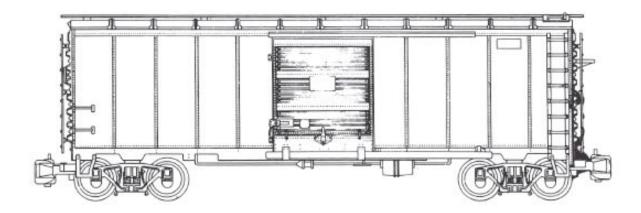






# FORTY-FOOT STEEL BOXCAR

INSTRUCTION MANUAL ART 46000-01



# ARISTO-CRAFT TRAINS

092492 REV

## INTRODUCTION

Dear Model Railroader:

This product is one of the most highly detailed #1 GAUGE 1/29th Scale Model Railroad Freight Railcars available. Suitable for both INDOOR and OUTDOOR operation, it accurately portrays a North American prototype Forty-Foot Steel Box Car. based upon our research and on documented Official Blueprints referenced to standard Association of American Railroads (AAR) recommended practice.

Should you have any questions about operations, proper usage, or maintenance required on this freight railcar or any other ARISTO-CRAFT TRAINS #1 GAUGE 1/29th Scale Model Railroad product, please contact us at the following address:

Aristo-Craft Trains 698 South 21st Street Fax: 973-351-9700

Phone: 973-351-9800

Irvington, NJ 07111 email: aristo@mindspring.com

Our phone lines are open from 10:00AM to 5:00PM (EASTERN STANDARD TIME) Monday thru Friday

The following instructions are intended to help you understand and operate all the features built into this product.

#### Good Railroading!!!!

#### FORTY-FOOT STEEL BOXCAR

The BOX CAR is based upon a forty-foot Steel Freight Railcar of the 1930's era. Acutual prototype examples of this type car are still in limited use by North American Railroads.

#### WORKING FEATURES:

Operating AAR-design knuckle couplers. Detailed freight car trucks/wheelsets with individual springs. Operating door with moveable latch.

#### EXTERIOR DETAILS:

Three-dimensional ladders on Ends and Sides. BRASS Grab Railings. Simulated WOOD-GRAIN flooring. Full Underframe, including Air Brake System components.

#### **FEATURES**

#### TRUCK BEARINGS:

The truck sideframes are molded of a thermal plastic which reproduces all details and, for durability, a special bearing has been permanently inserted in each journal box end. These bearings are designed to operate properly WITHOUT lubrication. However, you MAY lubricate, if desired, using a dry lubricant of powdered graphite, an oil-based liquid lubricant, or TRAINS ART-29602 ARISTO-CRAFT CONDUCTIVE LUBRICANT but ONLY in very small amounts. It is not necessary to dis-assemble freight railcar trucks to properly lubricate. Turn freight railcar upside down and apply lubricant to axle ends at truck sideframe.

#### TRUCK SPRINGS:

The trucks/wheelsets on this model are designed exactly like the trucks used on prototype railroads, and use springs for equalization to act as a shock absorber and cushion the ride. If you should decide to add a load into the box car, remember to distribute the weight evenly throughout the box car. If thefe is more weight at one end of the BOX CAR, the springs will compress only at the loaded end causing operational problems and, possibly derailments.

#### COUPLERS:

Loop-style couplers are enclosed as a spare accessory. operating knuckle couplers on all ARISTO-CRAFT TRAINS freight railcars are designed based upon the AAR-style knuckle coupler used on all major North American Railroads.

However, these knuckle couplers may not operate NOTE: automatically when attempting to couple ARISTO-CRAFT TRAINS products to knuckle couplers used by other model railroad manufactureres. Couplers may have to be joined by manually coupling the knuckle on each car in a closed position by lifting one end coupler and inserting the closed knuckle onto the ARISTO-CRAFT TRAINS knuckle coupler.

This type coupler works equally well from either end of the freight railcar and can be uncoupled automatically by using an LGB\* designed uncoupling device. The couplers may also be operated manually by pressing upward on the small tab below each coupler assembly. The coupler can be pushed away to any side if you wish the railcar not to couple automatically when the railcars come together. However, DO NOT attempt to operate in train without the couplers properly alligned and fully coupled to opposite railcar/locomotive. Otherwise, railcar(s) may derail on curves or switch tracks. Should you prefer to use the Loop-style coupler, this conversion can be made easily and quickly by unscrewing the single screw that holds the AAR coupler to the truck arm and attaching the Loop-style coupler using the same screw. Both style couplers are attached to truck arm at a swivel base.

operating railcar, this enables coupler(s) to articulate when encountering sharp radius curves or switches. Couplers will center automatically while railcar is in motion. Manual centering is accomplished by exerting light pressure on knuckle/Loop at articulated joint and returning knuckle/Loop to center.

\*LGB is a trademark of the E.P.Lehmann Company, Germany.

#### ASSEMBLY INSTRUCTIONS:

No assembly required, FORTY-FOOT STEEL BOXCAR is ready-to-run except Undecorated/KIT.

PARTS LISTING FOR ART 46000 Series BOX CAR, all railroad names and Undecorated/KIT.

PART #	DESCRIPTION	COST
46000-01	Instruction Manual	1 1.00
460xx-02	BOX car body (except LTD./Spl. dition)	0.00
46000-03	BOX car underframe	45.00
29101	Truck/wheelset (pair)	16.95
29101-99	Metal Truck Springs pair	1.00
29200	AAR Knuckle pupler (pair	7.95
46000-04	BOX car Soor	10.00
460xx 06	Mor V	5.00
400 90 11	Bakewheel (Black plastic)	1.00
46000-2	Bakewheel post/pipe (Black plastic)	1.00
46000-14	End/Side ladder (Black plastic)	1.00
6900-15	Step (Black plastic)	1.00
46000-16	Long Roofwalk (Black plastic)	1.00
46000-17	Side Roofwalk (Black plastic)	1.00
46000-20	Brass grab railing - small	2.00

xx - refers to last two digits of roadname ART freight car number when part is painted to match, i.e. ART-46002 RIO GRANDE. 46002-06 would then refer to Door for RIO GRANDE BOX Car ART-46002. When part is same FOR ALL FORTY-FOOT STEEL BOX CARS, 46000-plus 2 digit number would be used to denote specific part, i.e. 46000-03 is BOX CAR underframe used on all BOX CARS regardless of railroad name.

#### Refer to Exploded Parts Diagram/Parts Price List for Parts information.

NOTE: When ordering replacement parts or repair request, please refer to proper 5 or 7 digit part number listed.

\*\*\*Unpainted/black plastic PART(S) will be substituted if the Painted-to-match PART(S) ordered not available.\*\*\*

In addition to COST shown above, please enclose. \$3.50 shipping/handling\* if PART Order less than \$10.00 or \$5.00 shipping/handling\* if PART Order \$10.00 and above. \*This is for PART Order only, not WARRANTY Order.

#### LIMITED WARRANTY:

All ARISTO-CRAFT TRAINS locomotives, tenders, railcars, trainsets, or accessories are under warrantly for 180 days from DATE OF PURCHASE against defects in workmanship and/or materials. Proof of purchase may be required by ARISTO-CRAFT TRAINS.

This warranty is VOID and does not apply to any product and/or parts and components which have been improperly installed by purchaser/owner, abused or damaged in any way through imporper operation such as train derailment, modified, or repaired by unauthorized service centers and/or non-factory authorized technicians.

#### SERVICING:

Should your ARISTO-CRAFT TRAINS model railroad product require warranty service, be sure to take the following steps to assure proper servicing:

- Return product in ORIGINAL BOX, then pack this ORIGINAL BOX in proper shipping carton. If not possible to use original box, only pack product carefully in cardboard box, FULLY INSURED and PREPAID. ARISTO-CRAFT TRAINS will not be responsible for any damage or loss incurred during shipping.
- 2. Include a brief but thorough explanation of the problem(s) and

the servicing that may be required.

- 3. Be sure to include your name, street address (no Post Office Box please), city, state (or province), country (if outside USA), and postal zipcode along with daytime phone number including Area Code, so that you may be contacted if it becomes necessary. All identification should be both INSIDE package and on OUTSIDE cardboard box.
- 4. Include proper payment for shipping/handling -

## Accessores for Current Shipping & US

switch-track Handling charges \$10.00 US freight/passenger railcars.

with your (USA Bank Account only) check/Money Order payable in US Dollars (\$) to: Polk's Hobbies. Please DO NOT SEND CASH. If your item is out of warranty, you will be contacted with amount of repair costs before repairs are started.

\*\*\*C.O.D. shipping charges are additional cost.\*\*\*

5. Ship your item(s) to:

Aristo-Craft Trains Phone: 973-351-9800

698 South 21st Street Fax: 973-351-9700 Irvington, NJ 07111 email: aristo@mindspring.com

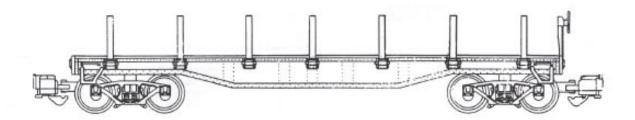
6. Immediate written confirmation of receipt of returned item(s) will be sent along with estimated repair time/cost by ARISTO-CRAFT TRAINS Service/Repair Department.





# 40 FT FLATCAR with STAKES

### INSTRUCTION MANUAL ART-46300-01



# ARISTO-CRAFT TRAINS

033193 REV

## INTRODUCTION

Dear Model Railroader:

This product is the most highly detailed #1 GAUGE 1/29 Scale Model Railroad Freight Railcar available. Suitable for both INDOOR and OUTDOOR operation, it accurately portrays a North American prototype freight railcar, based upon our research and on documented Official Blueprints referenced to standard Association of American Railroads (AAR) recommended practice.

Should you have any questions about operations, proper usage, or maintenance

required on this freight railcar or any other ARISTO-CRAFT TRAINS #1 GAUGE 1/29 Scale Model Railroad product, please contact us at the following address:

Aristo-Craft Trains Phone: 973-351-9800 698 South 21st Street Fax: 973-351-9700

Irvington, NJ 07111 email: aristo@mindspring.com

Our phone lines are open from 10:00AM to 5:00PM (EASTERN STANDARD TIME) Monday thru Friday

The following instructions are intended to help you understand tand operate all the features built into this product.

Good Railroading!!!!

#### 40FT FLAT CAR with STAKES

This general-purpose flat car is based upon a forty-foot Steel Freight Railcar of the 1930's era. Actual prototype examples of this type flat car are still in daily use on many North American Railroads.

#### WORKING FEATURES:

Removable Stakes Operating AAR design knuckle couplers. Detailed freight car trucks/sheelsets with individual springs.

#### EXTERIOR DETAILS:

BRASS Grab Railings. Simulated WOOD-GRAIN flooring. Full Underframe, including Air Brake System components.

#### FEATURES

#### TRUCK BEARINGS:

The truck sideframes are molded of a thermal plastic which reproduces all details and, for durability, a special bearing has been permanently inserted in each journal box end. bearings are designed to operate properly WITHOUT lubrication. However, you MAY lubricate, if desired, using a dry lubricant of powdered graphite, an oil-based liquid lubricant or, ARISTO-CRAFT TRAINS ART-29602 CONDUCTIVE LUBRICANT but only in very small amounts. It is not necessary to disassemble freight railcar trucks to properly lubricate. Turn freight railcar upside down and apply lubricant to axle ends at truck sideframe.

#### TRUCK SPRINGS:

The trucks/wheelsets on this model are designed exactly like the trucks used on prototype railroads, and use springs for equalization to act as a shock absorber and cushion the ride. If you should decide to add a load onto the flatcar, remember to distribute the weight evenly throughout the flatcar. If there is more weight at one end of the 40FT FLATCAR, the springs will compress only at the loaded end causing operational problems and, possibly derailments.

#### COUPLERS:

Loop-style couplers are enclosed as a spare accessory. operating knuckle couplers on all ARISTO-CRAFT TRAINS freight railcars are designed based upon the AAR style knuckle used on all major North American Railroads.

However, these knuckle couplers may not operate automatically when attempting to couple ARISTO-CRAFT TRAINS products to knuckle couplers used by other model railroad manufacturers. Couplers may have to be joined by manually coupling the knuckle on each car in a closed position by lifting one end coupler and inserting the closed knuckle onto the ARISTO-CRAFT TRAINS knuckle coupler.

This type coupler works equally well from either end of the freight railcar and can be uncoupled automatically by using an LGB\* designed uncoupling device. The couplers may also be operated manually by pressing upward on the small tab below each coupler assembly. The coupler can be pushed away to any side if you wish the railcar not to couple automatically when the railcars come together. However, DO NOT attempt to operate in train without the couplers properly alligned and fully coupled to opposite railcar/locomotive. Otherwise, railcar(s) may derail on curves or switch tracks. Should you prefer to use the Loop-style coupler, this conversion can be made easily and quickly by unscrewing the single screw that holds the AAR coupler to the truck arm and attaching the Loop-style coupler using the same screw. Both style couplers are attached to truck arm at a swivel base. When operating railcar, this enables coupler(s) to articulate when encountering sharp radius curves or switches. Couplers will center automatically while railcar is in motion. Manual centering is accomplished by exerting light pressure on knuckle/Loop at articulated joint and returning knuckle/Loop to center.

\*LGB is a trademark of the E.P.Lehmann Company, Germany.

#### ASSEMBLY INSTRUCTIONS:

No assembly required, FLAT CAR (STAKE) is ready-to-run except Undecorated/Kit.

NOTE: Side-pocket stakes and brakewheel assembly are packaged in plastic bag. To assemble...

- 1. Insert brakewheel post into upper hole on railcar ends, then insert screw into pre-drilled hole.
- 2. Only tighten screws sufficiently to secure part to freight railcar during assembly. Excessive force may strip threads in pre-drilled hole or crack plastic base and possibly cause attached parts to loosen from vibration when operating freight railcar in train. If assembly is for permanent operation, it is suggested that in addition to using screws to fasten parts to railcar, use a plastic-weld liquid cement.
- 3. Insert side-pocket stakes into each opening, allowing set-back end of stake to fit properly in pocket. Stakes are 'snap-fit'.

PARTS LISTING FOR ART 46300 Series 40FT FLATCAR, all railroad names and Undecorated/KIT.

PART #	DESCRIPTION	C TOST
46300-01	Instruction Manual	00
463XX-02	Flat car body	20.00
46300-03	Flat car upder same	15.00
29101	Truck/wheelset mair)	16.95
29101-99	Mr. Truk Spungs (pair)	1.00
29200	AAR Auckie coupler (pair)	7.95
10500-64	Flancar floor	10.00
46000 A	Brakewheel (Black plastic)	1.00
63xx 12	Brakewheel post	1.00
300-20	Brass grab railing - small	2.00
46300-22	Screw small (pair)	1.00
463xx-24	Side-pocket stake	1.00

#### Refer to Exploded Parts Diagram/Parts Price List for Parts information.

xx - refers to last two digits of roadname ART freight car number when part is painted to match, i.e. ART 46301 WESTERN 46301-24 would then refer to Stakes for MARYLAND. WESTERN MARYLAND Flatcar ART-46301. When part is same FOR ALL 40FT FLATS, 46300 - plus 2 digit number would be used to denote specific part, i.e. 46300-03 is FLAT CAR underframe used on all 40FT FLAT CARS regardless of railroad

NOTE: When ordering replacement parts or repair request, please refer to proper 5 or 7 digit part number listed.

\*\*\*Unpainted/black plastic PART(S) will be substituted if the Painted-to-match PART(S) ordered not available.\*\*\*

In addition to COST shown above, please enclose... \$3.50 shipping/handling\* if PART Order less than \$10.00 or \$5.00 shipping/handling\* if PART Order \$10.00 and above. \*This is for PART Order only, not WARRANTY Order.

#### LIMITED WARRANTY:

Your new ARISTO-CRAFT TRAINS train, trainset, or accessory is warranted for 180 days from DATE OF PURCHASE against defects in workmanship and /or materials. Proof of purchase may be required by ARISTO-CRAFT TRAINS.

This warranty is VOID and does not apply to any product and/or parts and components which have been improperly installed by purchaser/owner, abused or damaged in any way through improper operation such as train derailment, modified, or repaired by unauthorized service centers and/or non-factory authorized technicians.

#### SERVICING:

Should your ARISTO-CRAFT TRAINS product require warranty service, be sure to take the following steps to assure proper

servicing:

- 1. Return product in ORIGINAL BOX, then pack this ORIGINAL BOX in proper shipping carton. If not possible to use original box, only pack product carefully in cardboard box, FULLY INSURED and PREPAID. ARISTO-CRAFT TRAINS will not be responsible for any damage or loss incurred during shipping.
- 2. Include a brief but thorough explanation of the problem(s) and the servicing that may be required.
- 3. Be sure to include your name, street address, city, state (or province), country (if outside USA), and postal zipcode along with daytime phone number including Area Code, so that you may be contacted if it becomes necessary. All identification should be both INSIDE package and on OUTSIDE cardboard box.
- 4. Include proper payment for shipping/handling -

LocomGalbfornGurrent Shipping &s Accessories, switch-track, or individual freight/passed tandling charges 0.00 US

- with you (USA Bank Account only) check/Money Order payable in US Dollars \$ to: Polk's Hobbies. Please DO NOT SEND CASH. If your item is out of warranty, you will be contacted with amount of repair costs before repairs are started.

\*\*\*C.O.D. shipping charges are additional cost.\*\*\*

5. Ship your item(s) to:

Aristo-Craft Trains 698 South 21st Street Fax: 973-351-9700 Irvington, NJ 07111

Phone: 973-351-9800 email: aristo@mindspring.com

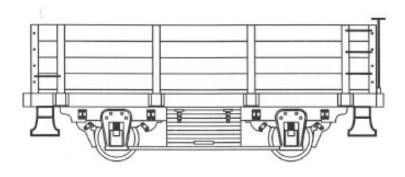




# 20 ft. 2-Axle GONDOLA

INSTRUCTION MANUAL

ART-42000 - 01



## ARISTO-CRAFT TRAINS

052397 NEW

#### UNDERFRAME

The side frames are molded of a thermal plastic which faithfully reproduces all of the details for these and the journal boxes.

The suspension on this model is designed exactly like a prototype 4 wheel freight car and uses springs in each journal for equalization and to act as shock absorbers to cushion the ride.

#### COUPLERS

This freight car is equipped with prototypically accurate, operating knuckle couplers. They may be operated manually by pressing upward on the small tab below each coupler assembly. Automatic uncoupling may be accomplished by using an LGB designed uncoupling device (LGB is a trademark of the E.P. Lehman Company, Germany).

These knuckle couplers may not operate automatically when attempting to couple ARISTO-CRAFT TRAINS products to knuckle couplers used by other model railroad manufacturers. Couplers may have to be joined by lifting one closed coupler and inserting it into the closed knuckle of the ARISTO-CRAFT TRAINS coupler.

Loop style couplers are enclosed for those who wish to install and use them. Make the conversion by removing the single screw that holds the knuckle coupler to the underframe and attaching the loop style couplers with the same screw.

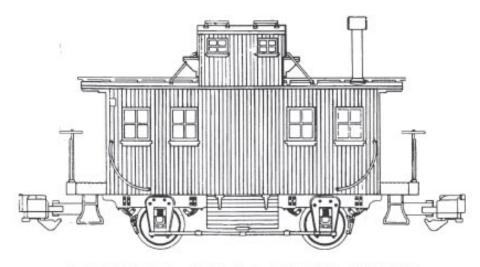




# **BOBBER CABOOSE**

INSTRUCTION MANUAL

ART-28300 - 01



# ARISTO-CRAFT TRAINS

052397 NEW

The BOBBER CABOOSE is based upon a 4-wheel Wooden Caboose of the mid-1800's to early 1900's era. Actual prototype examples of this type caboose are on display at various Railroad Museums in North America.

WORKING FEATURES: Operating AARdesign knuckle couplers. Detailed caboose underframe with sprung axles.

EXTERIOR DETAILS: Simulated Brass-color plastic Grab Railings. Simulated WOOD-GRAIN sides, ends, and walkways. Full Underframe. Clear Plastic Windows with brightwork trim. The axles/wheelsets on this model are designed exactly like the prototype BOBBER CABOOSE, and uses springs for equalization to act as a shock absorber and cushion the ride.

**UNDERFRAME:** The underframe unit is molded of a thermal plastic which reproduces all side and journal box detailing.

#### COUPLERS

This caboose is equipped with prototypically accurate, operating knuckle couplers. They may be operated manually by pressing upward on the small tab below each coupler assembly. Automatic uncoupling may be accomplished by using an LGB designed uncoupling device (LGB is a trademark of the E.P. Lehman Company, Germany).

These knuckle couplers may not operate automatically when attempting to couple ARISTO-CRAFT TRAINS products to knuckle couplers used by other model railroad manufacturers. Couplers may have to be joined by lifting one closed coupler and inserting it into the closed knuckle of the ARISTO-CRAFT TRAINS coupler.

Loop style couplers are enclosed for those who wish to install and use them. Make the conversion by removing the single screw that holds the knuckle coupler to the underframe and attaching the loop style couplers with the same screw.

#### LIMITED WARRANTY

All ARISTO-CRAFT TRAINS products are under warranty for five (5) years from the date of purchase against defects in workmanship and/or materials. Proof of purchase may be required by ARISTO-CRAFT TRAINS.

This warranty is void and does not apply to any product and/or parts and components which have been improperly installed by the purchaser/owner, abused or damaged in any way through improper operation such as but not limited to derailment, repairs or modifications performed by non-authorized service centers or technicians.

#### SERVICING

Should your ARISTO-CRAFT TRAINS product require warranty service, please return it in the original box, if possible, protected by a proper shipping carton. Send the product fully insured and prepaid. ARISTO-CRAFT TRAINS will not be responsible for any loss or damage incurred during shipping. Be sure to include a brief, but thorough explanation of the problem, together with your name, street address (no Post Office box please), city state or province and country, if outside of the United States. Also include a daytime telephone number so that we may contact you if necessary. Your return address should be clearly marked on the outside of the shipping carton.

The proper payment for shipping and handling, in U.S. funds, should also be included as follows:

# Accessories Stirle Profese CURREN 100 Accessories Stirle Profese COSTS passenger cars, rair cars, tenders, etc. COSTS 10.00

Your check or money order should be made payable to: Polk's Modelcraft Hobbies, Inc. Do not send cash. If your item is not covered by warranty service, you will be contacted and a repair estimate given before any work commences.

The shipping address to be used for returns is as follows:

ARISTO-CRAFT TRAINS / Polk's Modelcraft Hobbies, Inc.

Customer Service Department 698 SOUTH 21ST STREET IRVINGTON, NJ 07111

TEL: 973-351-9800 FAX: 973-351-9700

email: aristo@mindspring.com

Written confirmation of receipt of returned items will be sent with estimated repair time by the ARISTO-CRAFT TRAINS Customer Service Department.